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A Division of Superior International Industries



The “S” in SII Structures stands for “Superior” which is an appropriate word to describe our shelter and site furnishing products. We prove this every day with our strong commitment to design innovation, quality management and top-notch customer service.

Our Design Department and Manufacturing Team possess the many years of experience to create the amazing shelters you will see in the catalog you hold in your hands or on our website www.SIIStructures.com. Whether you select a standard shelter and dress it up with our numerous options and accessories or allow our design department to create a custom design of “Architectural Elegance”, you will be reassured that you’ve chosen a shelter product of the highest quality in the industry.

Quality management is key for producing “Superior” structures and that is why we maintain a full-time Certified Welding Inspector and Quality Manager on staff. Along with a dedicated and professional sales team SII Structures is proud to assist you with your next landscape architecture project making your satisfaction our number one priority.

We welcome your Ideas for Custom Design!

*“If you can Conceive it...
We can Achieve it!”*

SII Structures



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Model 4S16-AS-SS 16' All-Steel Square Shelter with 6:12 roof pitch and standing seam metal roof.

SII Four-Sides Shelters



Model 4S24-AS-2T 24' All-Steel Four-Sided Two-Tier Shelter with Handrails.



Model 4S40-AS-2T 40' All-Steel Four-Sided Two-Tier Shelter with Handrails.

For shelter options & accessories, such as ornamental fretwork and handrails, column options and cupolas, see pages 32 & 33.

Two-tier and Three-tier roof systems are also available. See page 14.

Custom Designs, Sizes and Colors are always available!

Right: Model 4S16-AS-C 16' All-Steel Four Sides Shelter with cupola.



Standard Sizes: 12', 16', 20', 24', 26', 32', 40'

Roof Pitches: 4:12 (standard), 6:12 & 8:12 (optional)

Roofing Options: 24 gauge pre-cut steel panels
29 gauge pre-cut steel panels over 2"X6" Southern Yellow Pine roof decking

SII Six-Sides Shelters



Model 6S28-AS-2T-C 28' All-Steel 2-Tier Six Sides Shelter with cupola.



Model 6S28-AS 28' All-Steel Six Sides Shelter.

For shelter options & accessories, such as ornamental fretwork and handrails, column options and cupolas, see pages 32 & 33.

Two-tier and Three-tier roof systems are also available. See page 14.

Custom Designs, Sizes and Colors are always available!

Left: Model 6S16-TG-C 16' Six Sides shelter with custom ornate rainbow fretwork, duo-slope roof, fiberglass shingles and cupola.



Standard Sizes: 16', 20', 24', 28', 32', 36', 40', 48', 50', 54', 60'

Roof Pitches: 4:12 (standard), 6:12 & 8:12 (optional)

Roofing Options: 24 gauge pre-cut steel panels
29 gauge pre-cut steel panels over 2"X6" Southern Yellow Pine roof decking



Model 6S40 -TG-2T-CS-C 40' Steel Frame Two-Tier Six Sides Shelter with custom round banded columns, fretwork, handrails, weathervane and cedar shingles.

Steel Frame Shelters



Model 8S20-AS-C 20' All-Steel Eight Sides Shelter with cupola.

SII Eight-sides shelters



Model 8S24-AS-2T-C 24' All-Steel Eight-Sided Two-Tier Shelter with cupola, round banded steel columns and custom laser-cut fretwork & handrails.



Model 8S20-TG-2T-M-C 20' Steel Frame Eight-Sided Two-Tier Shelter with cupola and ornamental fretwork and handrails.

For shelter options & accessories, such as ornamental fretwork and handrails, column options and cupolas, see pages 32 & 33.

Two-tier and Three-tier roof systems are also available. See page 14.

Custom Designs, Sizes and Colors are always available!

Standard Sizes: 12', 16', 20', 24', 26', 32', 40'

Roof Pitches: 4:12 (standard), 6:12 & 8:12 (optional)

Roofing Options: 24 gauge pre-cut steel panels
29 gauge pre-cut steel panels over 2"X6" Southern Yellow Pine roof decking



SII Gabled Shelters



Model GE2024-AS 20'X24' Custom All-Steel Gabled Shelter with ornamental end design & 6:12 roof pitch.



Model GE3044-AS 30'X44' All-Steel Gabled Shelter.

For shelter options & accessories, such as ornamental fretwork and handrails, column options and cupolas, see pages 32 & 33.

Two-tier and Three-tier roof systems are also available. See page 14.

Custom Designs, Sizes and Colors are always available!



Bay Spacings: 20'

Standard Span Sizes: 16', 20', 24', 30', 40'

Standard Lengths: 24', 44', 64', 84'

Roof Pitch: 4:12

Roofing Options: 24 gauge pre-cut steel panels
29 gauge pre-cut steel panels over 2"X6" Southern Yellow Pine roof decking





SII Hipped Shelters



Model HE2044-AS 20'X44' All-Steel Hipped Shelter with custom laser-cut fretwork.

Bay Spacing: 20'

Standard Sizes: 16', 20', 24', 30', 40'

Standard Lengths: 24', 44', 64', 84'

Roof Pitch: 4:12

Roofing Options: 24 gauge pre-cut steel panels
29 gauge pre-cut steel panels over 2"X6" Southern Yellow
Pine roof decking

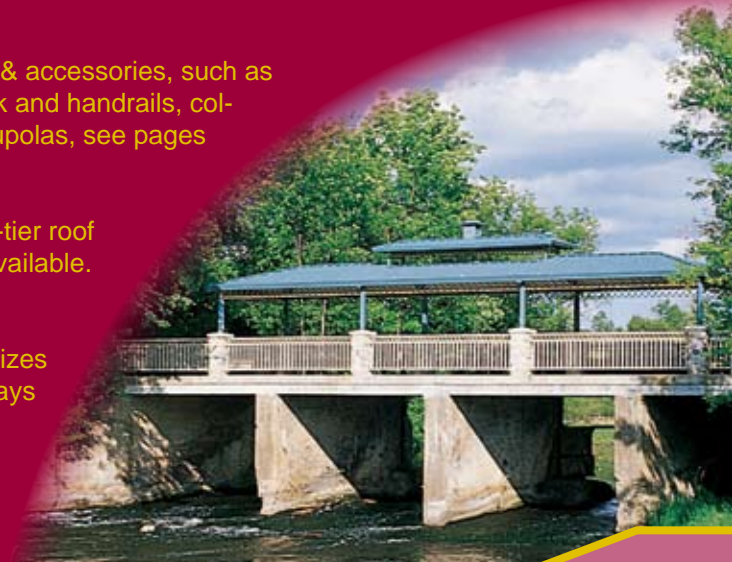


Model HE3044-TG-M 30'X44' All-Steel Hipped Shelter with stone column pedestals (by others).

For shelter options & accessories, such as ornamental fretwork and handrails, column options and cupolas, see pages 32 & 33.

Two-tier and Three-tier roof systems are also available. See page 14.

Custom Designs, Sizes and Colors are always available!



2-Tier & 3-Tier Options



Model 4S40-AS-2T Custom 40' All-Steel 2-Tier Four Sides Shelter with 8:12 roof pitch and corrugated roofing. Masonry column bases by others.



Model 8S44-AS-3T-C 44' Custom All-Steel Eight Sides 3-Tier Shelter with handrails, fretwork and a cupola.



Model 6S24-AS-2T-C 24' All-Steel Six Sides 2-Tier Shelter with a cupola.



Model 4S20-AS-2T All-Steel 20' Four Sides 2-Tier Shelter with masonry columns by others.



Model 8S50-AS-2T-C 50' All-Steel Eight Sides 2-Tier Shelter with handrails, fretwork and a cupola.

Model 6S32-AS-2T-C Custom 32' All-Steel 2-Tier Six Sides Shelter with handrails and a cupola.



SII Structures standard shelters can be turned into eye-catching centerpieces for a park or landscape setting by adding a second or third tier. The 2-Tier & 3-Tier Option is available for most steel frame shelters. Three Sides, Four Sides, Six Sides, Eight Sides, Gabled and Hipped structures take on the appearance of a gazebo when a second or third tier is added. Two & Three tier shelters can be further upgraded with oversized columns, handrails, fretwork, and a cupola. See pages 32 & 33.

Traditional Bay Steel Frame Shelters



Model TBG3044-S-F 30'X44' Traditional Bay Steel Beam Gabled Shelter with fiberglass shingles.

Superior Structures Traditional Bay Shelters include the Steel Frame Gabled Rectangle, Hipped Rectangle and Ornamental End available with 8' bay spacing between columns. These traditional shelters allow for lengths not found in 20' bay shelters, without the need for intermediate purlins.

Traditional Bay Shelter Features:

- Widths: 16', 20', 30' and 40'
- Gabled Lengths: 20', 28', 36', 44', 52', 60' (+8' bays)
- Hipped Lengths: 32', 40', 48', 56', 64', 72' (+8' bays)
- Tubular Steel Frame with Tongue & Groove Roof Deck
- Pressure Treated Fascia
- Black or Brown Superior "Baked-On" Electro Frame Finish

Traditional Bay Shelter Options:

- Powder Coated Frame Finish
- E-coated Frame Primer
- Cedar Tongue & Groove Roof Deck & Fascia
- Barbecue Roof Vent
- Fiberglass or Cedar Shingles
- Galvalume Pre-cut Metal Roof Panels
- Standing Seam Metal Roof Panels
- Steel Handrails & Custom Laser-cut Gable Ornaments



Above: Model TBDH3056-S-F 30'X56' Traditional Bay Steel Frame Dutch Hip Shelter with cedar shingles.



Left: Model TBH-56 30'X56' Traditional Bay Steel Beam Hipped Shelter ceiling.



A shelter-length barbecue vent is also available for any size Traditional Bay Shelter.

Model TBOE5060-S-F Custom Steel Beam 50'X60' Traditional Bay Ornamental End Shelter.



Transit Series Bus Stop Shelter



Model TS820-AS-2T 8'X20' All-Steel Transit Series 2-Tier Bus Stop Shelter.



Model TS-C-1010-AS 10' All-Steel Transit Series Crescent Style Bus Stop shelter.

Transit Series Crescent Style Bus Stop Shelter

The Transit Series Crescent Style Bus Stop Shelter will dress up any streetscape with its elegant curved roof and column supports. The attached benches offers six individual seats or you can customize the Crescent Style with one or more of these options: mesh screen divider, single or double display cases, or a picnic table.

Roofing options include corrugated steel or standing seam.

Right: Model TS-C-1010-AS 10' All-Steel Transit Series Crescent Style Bus Stop shelter.

The vintage styling of our New All-Steel Transit Series Bus Stop Shelter provides a historic architectural appeal to your curbside with its custom ornamental laser-cut bench and handrail supports. If you're looking for something a little more modern simply provide us with your own bench support design idea or allow us to create one for you. The Transit Series also features custom banded steel columns with ornamentation and decorative fretwork.



Superior Center Post Shelters



Model CPG1010-AS 10'X10' All-Steel Center Post Shelter with a recycled table.



Model CPG1010-S-F-BR 10'X10' Steel Frame Center Post Shelter with fiberglass shingles and a Bike Rack.



Model CPG88-S-F-B 8' Steel Frame Center Post Shelter with fiberglass shingles and an ADA Bench.



Model CPG1010-AS-T 10'X10' All-Steel Center Post Shelter with a Tough-Coat Series Table.

Gabled Models are available in sizes of 8', 10' and 12'. The Hipped Center Post Shelter is available as a 12' square.



Model SCPH9-AS-T 9' All-Steel Single Center Post Hip Shelter with a table.

Accessorize your Center Post Shelter with a picnic table, park bench, message board, bike rack or other SII Structures accessories. Or you can get creative with an idea of your

Right: Model CPH12-AS All-Steel Center Post Hip Shelter.



Superior Gazebos

Illinois Gazebo

This simple, functional gazebo is offered in all wood construction with pressure treated Pine columns, laminated Pine beams and purlins. The roof deck is 2"X6" Southern Yellow Pine T&G. Options include: steel or laminated wood columns, wood or steel handrails and fretwork, vented cap, cedar T&G roof decking, fiberglass or cedar shingles, Galvalume pre-cut metal roofing, standing seam metal roofing, a golf course enclosure, and a unique spire roof.



Model IL18-R-C Illinois Gazebo with steel columns, handrails, vented cap and galvalume pre-cut metal roofing.



Maine Gazebo

A number of components on the Maine Gazebo are pre-assembled for a more simplified installation. It is available in sizes 12', 16' and 20'. Options include: handrails and fretwork, wood deck with stairs, fiberglass or cedar shingles, Galvalume or Standing Seam pre-cut metal roofing. It is also available in Treated Pine or All-Steel construction with surface mounted or direct bury columns.



Model ME16-O-R-F 16' Maine Gazebo with fretwork & handrails.

Ohio Gazebo

The ornate rafter ends and decorative cupola of the Ohio Gazebo adds a real sense of nostalgia to this classic gazebo. It is available in 12', 16' & 20' sizes. Optional features include: all-cedar construction, a cupola, floor decking with steps, laminated wood columns, steel columns, wood or steel handrails and fretwork, fiberglass or cedar shingles, Galvalume or Standing Seam pre-cut metal roofing.



Model OH16-C-R-F 16' Ohio Gazebo with pressure treated pine columns, handrails, fiberglass shingles, and a cupola. Wood stain applied locally by others.

Michigan Gazebo

The Michigan gazebo is offered in all wood construction with pressure treated Pine columns, laminated Pine beams and purlins. The roof deck is 2"X6" Southern Yellow Pine T&G. Options include: steel or laminated wood columns, wood or steel handrails and fretwork, vented cap, cedar T&G roof decking, fiberglass or cedar shingles, Galvalume pre-cut metal roofing, standing seam metal roofing, a golf course enclosure, and a unique spire roof.

Model MI25-W Custom 25' 2-Tier Michigan Gazebo with cupola (roofing materials by others).

Pennsylvania Gazebo

The dual-pitched roof of the Pennsylvania Gazebo offers a great traditional look which is extremely popular with most designers. The Pennsylvania Gazebo is available in sizes of 12', 16', 20', 24', and 32'. Options include steel handrails & fretwork and benches. The options for steel frame models are fiberglass or cedar shingles and Pre-cut Painted Galvalume or Standing Seam metal roofing.

20' Steel Beam Pennsylvania Gazebo with circle pattern fretwork and a cupola.



Model VT25-O-R-F 25' Vermont Gazebo with fiberglass shingles, handrails and fretwork. White stain applied locally.

Vermont Gazebo

The Vermont Gazebo is about as All-American as apple pie or America's favorite pasttime, baseball. Just looking at this gazebo you can almost hear the brass band playing a patriotic tune during a Fourth of July celebration. The all-wood octagonal Vermont Gazebo is available in sizes of 15', 20' and 25'. Columns are pressure treated Pine. Other frame components are standard dimensional lumber. The roof deck is 2"x6" Southern Yellow Pine T&G, and the fascia board is pressure treated Pine. Options include: all-cedar construction, handrails and fretwork, floor decking with steps, benches, laminated straight or stepped columns, fiberglass or cedar shingles, Galvalume or Standing Seam pre-cut metal roofing.

Georgia Gazebo

The Georgia Gazebo is available in All-Steel or Steel-over-Wood models. This six sides gazebo has a 12:12 roof pitch and comes in sizes of 14', 18', 20', 24', 28', 32', and 40'. Options include steel handrails & fretwork and benches. Roofing options for Steel-over-Wood models are fiberglass or cedar shingles, Pre-cut Galvalume or Standing Seam metal roofing.



Model GA28-M-SS Custom 28' All-Steel Georgia Gazebo with masonry columns by others.



Model CA16-R-F 16' California Gazebo with handrails and fiberglass shingles. Wood stain applied locally by others.

California Gazebo

The gently curving roof of the California Gazebo is reminiscent of the beautiful structures which often adorn japanese-style gardens. The California Gazebo is available in sizes of 16', 20', 25', 30' and 35'. Columns are pressure treated Pine and the roof deck is 2"x6" Southern Yellow Pine T&G. Options include: laminated wood columns, steel columns, cedar roof decking, wood or steel handrails and fretwork, fiberglass or cedar shingles and benches.



At SII Structures we pride ourselves in Custom Design.
Your ideas and suggestions for design are welcome.

*If you can Conceive it...
We can Achieve it!*



Custom 109' Two Tiered Eight Sides Shelter with Custom Dormers (enclosures by others). This shelter demonstrates our ability to manufacture extremely large shelters. The columns on this shelter are huge at 16" Square and the span point to point is 109'.



A Few of the Benefits of SII Structures Products include:

The Superior “Baked-On” Electro Finish Paint System will provide many years of maintenance free use.

Structural eaves provide increased shelter stability and prevent vandalism.

Our standard external anchor bolts allow for high load engineering which means you have the flexibility to create very large custom designs for your site needs.

Tubular steel purlins are used for a cleaner appearance.

All fasteners are concealed to provide a more aesthetically pleasing appearance.



Ask about our “Custom Themes” and Design Capabilities!



Opus Series Performance Shelters

Laminated Beam Performance Shelter



This shelter combines elements of our Laminated Rainbow Arch Eight Sides and Laminated Curved Beam shelters to create a concert shelter that is deep and wide. Side to side span under roof is 36'. Columns, beams and arches are all glue laminated Southern Yellow Pine. The roof deck is 2"x6" Southern Yellow Pine T&G.

Baltimore Performance Shelter



Model AS- BS36 36' All-Steel Concert Shelter.

Sit through many years of great concert performances with the durable All-Steel Baltimore Series Performance Shelter which features an extended half-octagon design which features a voluminous 36' of overhead coverage. Available with Galvalume or Standing Seam metal roof.



Charlotte Performance Shelter



Model AS-C3020-P Custom All-Steel Charlotte Performance Shelter featuring Perfa-Lite perforated metal roofing.

The Charlotte Series Solar Shelter utilizes the unique Perfa-Lite perforated metal roofing to create an all-new outdoor experience. The Charlotte Series brings a great amount of light directly inside the shelter while still blocking almost 50% of the sun's harmful UV radiation. Perfa-Lite's all-steel perforated metal roof panels are available with standard 3/8" perforations at 9/16" staggered centers (custom sizes are available). The Charlotte Series all-steel construction will, unlike fabric shelters, require zero maintenance nor will the Charlotte need to be taken down with the change of seasons.

Cambria Performance Shelter

This custom designed 28'X20' performance shelter comprises an Eight Sides Steel Beam Shelter with a Gabled Opening on one side. This design creates a very dramatic effect with a stunning archway which faces the audience. The Cambria Series Performance Shelter (as shown) kicks up the wow factor with a beautiful Cedar tongue & groove roof deck (also available in Southern Yellow Pine). This shelter also features a bolted tubular steel frame, standing seam metal roof, and ornamental fretwork and handrails.



Model CA2820-TG-F-R 28'X20' Cambria Series Performance Shelter with T&G roof deck, fretwork and handrails.



Model LBB4020-Q 40'X20' Laminated "Breaker" Beam Performance Shelter with quad-steel columns.

Laminated "Breaker" Beam Performance Shelter

The rolling curves and warmth of wood construction makes the Laminated "Breaker" Beam Performance Shelter an exceptional choice for an outdoor concert venue. The "Breaker" Beam Performance Shelter is available in standard sizes of 40'X20', 40'X30' and 40'X40' (custom sizes available). Glue-laminated "Breaker" beams free-span from side to side supported by steel columns. The roof deck is 2"X6" Southern Yellow Pine tongue & groove. Options include: Cedar tongue & groove roof deck, oversized steel columns or SII Structures own "Quad-steel" columns (see photo on left), Galvalume pre-cut metal roofing, and fiberglass shingles.



Model LBB-4020 40'X20' Laminated Breaker Beam Performance Shelter (masonry supports by others).



Model LBB-4030 40'X30' Laminated Breaker Beam Performance Shelter (masonry supports by others).





Manhattan Pergola

The Manhattan Pergolas soft curves create a striking architectural statement as a memorial or the focal point of a garden or landscape setting. The Manhattan's bolt together tubular steel construction ensures ease of installation and many years of maintenance free enjoyment.

Options include:

- Square, Rectangular or Round Pickets.
- Square, Rectangular, Round or Quad-Steel Columns (regular or stepped).
- Roof Pitches: 4:12, 6:12, 8:12 or flat.
- Perfa-Lite Metal Roofing (for more details see page 33).



Model AS-MP1440-RC 14'X40'
Manhattan Pergola with round
banded steel columns.



Model AS-MP1440-RC 14'X40' Man-
hattan Pergola with flat pergola top and
round banded steel columns.

San Antonio Pergola

Inspired by the lush landscaping and unique architecture of the San Antonio River Walk, the San Antonio Pergola has a curved pergola top which is perfect for growing beautiful vining plants. Along with the gently curving wood laminated beams the San Antonio Pergola is a wonderful choice to accent a rest area along a walking trail, river or stream.

Options include:

- Square, Rectangular or Round Pickets.
- Square, Rectangular, Round or Quad-Steel Columns (straight or stepped).
- Perfa-Lite Perforated Metal Roofing (for more details see page 33).



San Antonio Pergola Top supported by
curved glue-laminated wood beams.



Model SA-1010-SF 10'X10' San Antonio Pergola with glue laminated wood curved beams
and round columns with round finials.

Las Vegas Pergola

Quad-steel columns and cantilevered design make the Las Vegas Series a stunningly elegant pergola option. Add attached benches and a Galvalume pre-cut metal roof, standing seam metal roof or Perfa-Lite perforated metal roof and the Las Vegas Pergola makes an attractive bus stop shelter.

Options include:

- Square, Rectangular or Round Pickets.
- Square, Rectangular, or Round columns (straight or stepped).
- Perfa-Lite Metal Roofing (for more details see page 33).
- Roof Pitches: 4:12, 6:12, 8:12 or flat.



Model AS-LV918 9'X18' All-Steel Las Vegas Pergola with quad-steel columns.

Chicago Pergola

The Chicago Pergola's cantilevered design allows for the use of less columns which creates an airier, less cluttered pergola design. Perfect for park applications where users can sit on a bench beneath the Chicago Pergola and take in the view.

Options include:

- Square, Rectangular or Round Pickets.
- Square, Rectangular, or Round columns (straight or stepped).
- Perfa-Lite Metal Roofing (for more details see page 33).
- Roof Pitches: 4:12, 6:12, 8:12 or flat.



Model AS-CH720 7'X20' All-Steel Chicago Pergola.

Right: Model AS-CH720 7'X20' All-Steel Chicago Pergola.



Botanical Accents Pergolas

St. Louis Pergola

A straight beam pergola with Craftsman-inspired stepped support beams. All-Steel construction including square column supports and rectangular pickets.

Options include:

- Square, Rectangular or Round Pickets.
- Square, Rectangular, or Round columns (straight or stepped).
- Perfa-Lite Metal Roofing (for more details see page 33).
- Roof Pitches: 4:12, 6:12, 8:12 or flat.



Rendering of the St. Louis Pergola.



Model AS-STL1440 14'X40' All-Steel St. Louis Pergola with stub columns (Masonry column supports by others).

Santa Fe Pergola

With its unique round pickets the Santa Fe is a neat pergola option if you are looking for something to complement a playground design. Choosing bright playful colors (as pictured) helps complete the look of these fun and fresh pergolas. Or select from our standard Superior "Baked-On" Electro finish for a more traditional looking pergola.

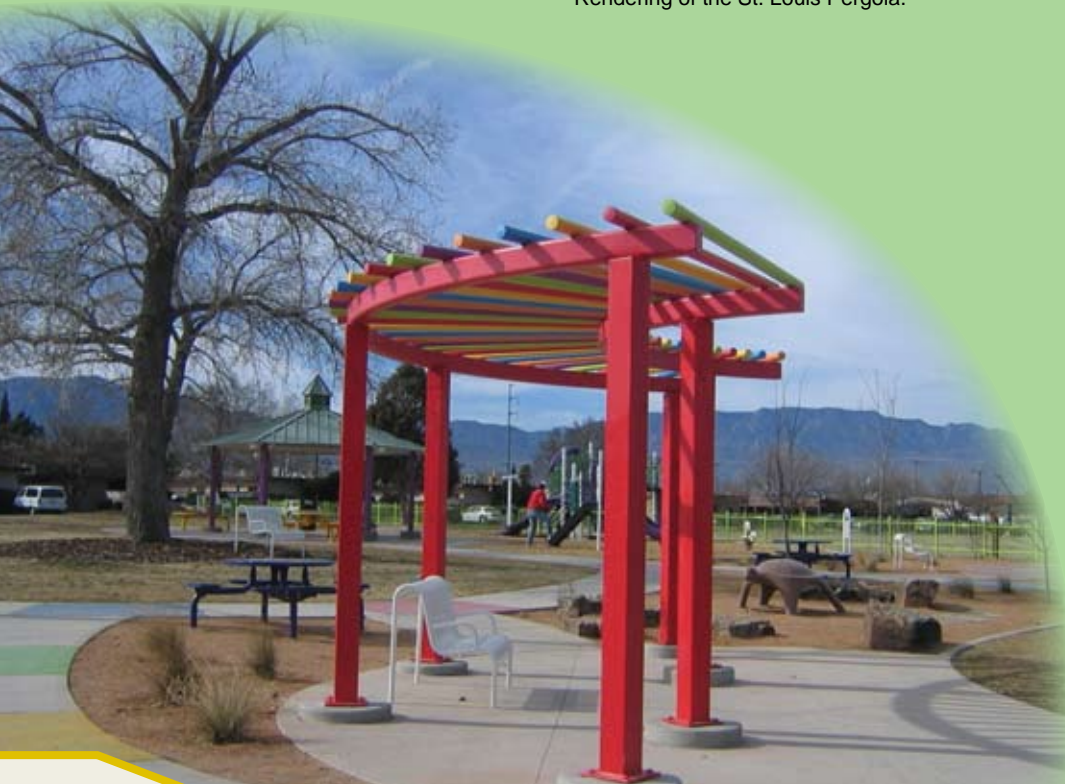
Options include:

- Rectangular, or Round columns (straight or stepped).
- Perfa-Lite Metal Roofing (for more details see page 33).
- Roof Pitches: 4:12, 6:12, 8:12 or flat.



Rear view of Santa Fe Pergola.

Model AS-SFE1020 10'X20' All-Steel Santa Fe Pergola (paint finish by others).



Seattle Pergola



Model AS-SEA5099 Custom 50'X99' All-Steel Seattle Pergola.

Options include:

- Square, Rectangular or Round Pickets.
- Square, Rectangular, Round or Quad-Steel Columns (straight or stepped).
- Roof Pitches: 4:12, 6:12, 8:12 or flat.
- Perfa-Lite Metal Roofing (for more details see page 33).



Model AS-M918-2T 9'X18' Manhattan 2-Tier Pergola with curved steel backless benches.

Need a partial shade shelter for a large open area? The Seattle Pergola is the perfect choice due to it's massive size. The Seattle is a 16'X50'X99' All Steel Straight Beam Pergola with square columns. Allow us to design a shade solution which will accommodate your site needs.



Model AS-SEA5099 Custom 50'X99' All-Steel Seattle Pergola.

Manhattan 2-Tier Pergola

The 2-Tier version of our most popular model, the Manhattan Pergola. The All-Steel Manhattan 2-Tier Pergola steps up to another level of design including the optional curved steel backless benches.

Options include:

- Square, Rectangular or Round Pickets.
- Square, Rectangular, Round or Quad-Steel Columns (straight or stepped).
- Roof Pitches: 4:12, 6:12, 8:12 or flat.
- Perfa-Lite Metal Roofing (for more details see page 33).

Above: Model AS-SEA5099

Custom 50'X99' All-Steel Seattle Pergola



Optional Steel Curved Backless Benches and round banded steel columns.

*Laminated
Wood Structures*

Standard Lengths:



16'
20'
30'
40'
50'

Model RAR-2852 28'x52' Laminated Rainbow Arch Gabled Shelter with fiberglass shingles. 20', 30', 40' Widths.

Standard Sizes:



22'
29'
33'
38'
45'

Model L8S-38 38' Laminated Eight Sides Shelter with fiberglass shingles, wooden handrails, wind braces and a cupola.

Standard Sizes:



20'
30'
40'

Model L4S-40-SA 40' Laminated Solid Arch 40' Four Sides Shelter with fiberglass shingles.

Standard Lengths:



16'
20'
30'
40'
50'

Model LWB2432-F' Laminated Wood Beam Gabled Shelter with fiberglass shingles.

Standard Sizes:



24'
28'
40'

Model LRA8S-28 28' Laminated Rainbow Arch Eight Sides Shelter with fiberglass shingles and lightning protection.

Standard Sizes:



20'
25'
30'
35'
40'
45'

Model LSA6S-35 35' Laminated Solid Arch Six Sides Shelter with fiberglass shingles.

The Laminated Series Shelters utilize straight architectural grade glue-laminated beams and pur-lins on top of pressure treated Southern Yellow Pine columns. Four Sided, Six Sided, Eight Sided and rectangular shelters are available in a variety of sizes.

Standard Sizes:



20'
25'
30'
35'
40'
45'
50'
60'

Model L6S-20 20' Laminated Six Sides Shelter with Galvalume pre-cut metal roof.

Standard Sizes:



16'
20'
25'
30'
35'

Model L4S-16 16' Laminated Four Sides Shelter with fiberglass shingles.

Standard Sizes:



52'
68'
84'

Model LS6S-3052 30'x52' Laminated Stretched Six Sides Shelter with optional vented roof.

Available options include: Laminated or Steel columns, Cedar 2"x6" T&G Roof Decking & Fascia, Wood Handrails and Fretwork, Wind Bracing, Cupola, Fiberglass or Cedar shingles, Galvalume Pre-cut Metal Roofing and Standing Seam Metal Roofing.

Wood Structures



Lengths:
34'
42'
50'
58'
60'

Model LJ2858-DH 28'X58' Lumberjack Dutch Hip, no fascia.



Lengths:
24'
36'
48'
60'

Model FH2248-GE 22'X48' Forest Hills Gable End, no fascia.



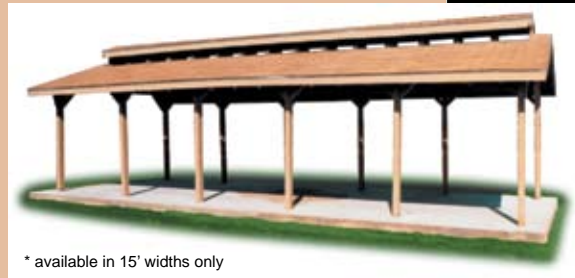
Standard Sizes:
8'
10'
12'

Model WCP8-MB 8' Wood Center Post Shelter with Single Sided Message Board.



Lengths:
32'
40'
48'
56'
64'

Model LJ2832-GE 28'X32' Lumberjack Gable End, no fascia.



Lengths:
20'
26'
32'

* available in 15' widths only

Model BBQ1532-F 15'X32' Barbecue Shelter with fiberglass shingles.



Lengths:
18'
24'
30'

* available in 15' widths only

Model AWS1518-F15'X18' All-Weather Shelter with fiberglass shingles.

The standard Lumberjack and Forest Hills Series shelters have T&G barn siding for the gable end and the dutch hip end, 2"X6" Southern Yellow Pine T&G roof decking, pressure treated Pine columns and fascia, and solid wood trusses. Options include steel columns, fiberglass or cedar shingles, pre-cut metal roofing, and a barbecue vented roof cap design.



Lengths:
24'
36'
48'
60'

Optional Full Hip Design.



Standard Sizes:
8'
10'
12'

Model WCP1010-P 10'X10' Wood Center Post Shelters with picnic tables in Pine.



Lengths:
27'
39'
51'
63'

Model FH2263-C 22'X63' Forest Hills Dutch Hip with Cedar Shingles.

Central Park Bench

As strong as they are beautiful, these classic benches can be used indoors or out, at parks, in malls, terminals or lobbies. The Central Park Bench has twelve 1-3/8" X 2-3/8" wood slats, with eased edges and pre-drilled for stainless steel hardware attachment. Woods available are: treated Pine, clear Redwood, #1 Oak (see large photo at right), Douglas Fir, Ipe, Mahogany, and Purpleheart. It is not recommended using Oak for prolonged outdoor installations. The heavy cast-iron ends are powder coated in ebony. Lengths available are 4', 5', 6' and 8' as a single bench. The addition of a third center casting allows for lengths of 10' and 12' (see photo below, Model DCP10-P Double Central Park Bench with 10' Purpleheart).



Model CP5-R 5' Backless Central Park Bench in Redwood.



Model CP6-P 6' Central Park Table with benches in Purpleheart.



Model CP-6-0 Central Park Bench with 6' Oak slats.



Patriot Table

The Patriot Table is available in both square and rectangular configurations. The single, center post, buried in-ground, gives a clean, uncluttered appearance.

Wood choices are either treated Southern Yellow Pine or Redwood. The original 4'X4' tables are offered in 2X4, 3X4 or 4X4 construction. The 3'X3' is also available with 3" and 10" planks. The square tables are available with and without seat backs. The 6' rectangular tables are offered with 2X4, 3X4 and 4X4 wood members.



Model P4SQ-R-SB 4'X4' Patriot Table in Redwood with seat backs.



Model P3SQ-R 3'X3' Patriot Table in Redwood without seat backs.



Model P4-R 4'X4' Patriot Table in Redwood.

Tough-Coat Series



Model TC6-B 6' Gull Leg Bench with back.



Model TC3SQ 3' Square Table, optional surface plate.

Furnishings tough enough to handle life's hard knocks! The Tough-Coat Series of Site Furnishings are made of tough expanded steel welded to a hot rolled steel border. All surfaces are then fused to a heavy coating of plasticol. Seats, benches, tables, litter receptacles and ash urns are all available in a variety of vivid colors.

Tough-Coat tables are available with extended tops, or 2 & 3 seat arrangements to provide handicap accessibility.

Tough-Coat Series Plasticol Colors



Above: Model TCT6 6' Tough-Coat Series Table.



Model IND6-P 6' Independence Bench with Pine slats.

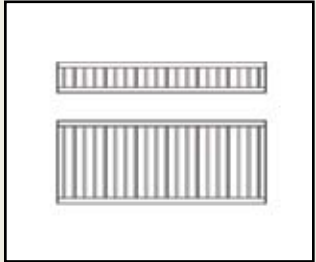
Independence Bench

Three cast-iron frames support seven 2"X4" slats with eased edges and pre-drilled holes for stainless steel hardware attachment. Shown (on left) is Model IND6-P with 6' Pine slats. Other materials available are treated Pine, clear Redwood, #1 Oak, Douglas Fir, Ipe, Mahogany, and Purpleheart. The Independence Bench is standard at a 6' length, although longer models are available upon request.

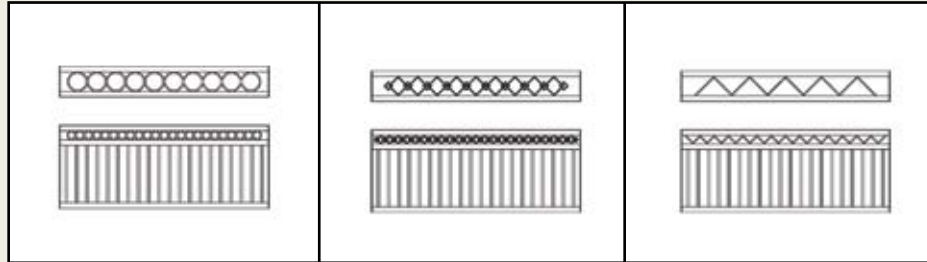


Model IND6-R 6' Independence Bench in Recycled Plastic Lumber.

Ornamental Handrails, Lattice & Corner Bracing



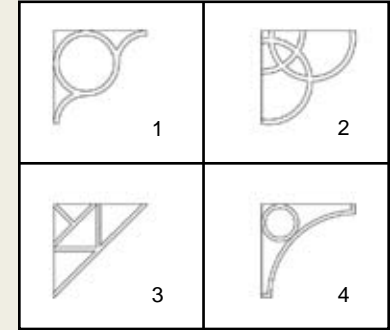
Standard Pattern



Circle Pattern

Diamond Pattern

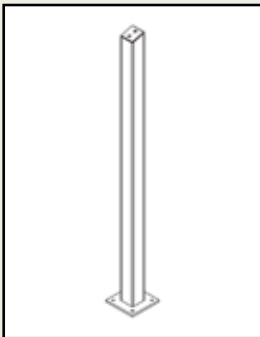
Western Pattern



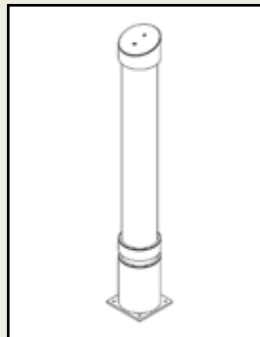
Corner Bracing

SII Structures offers a variety of standard and custom-cut patterns for handrails and lattice. Select from the styles shown here, or send us a pattern of your design for custom fabrication.

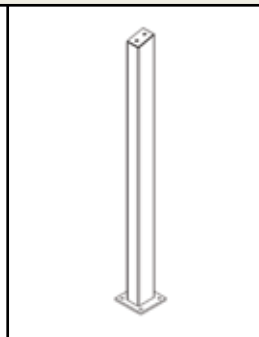
Column Options



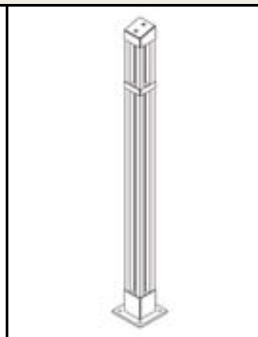
Square
(Standard Pattern)



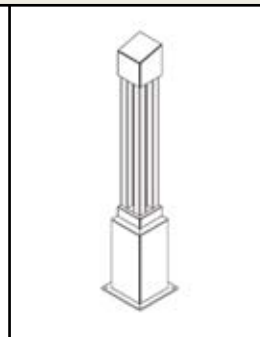
Round



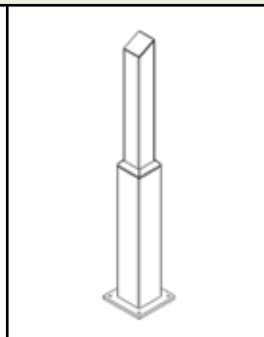
Rectangular



Standard Quad



Premium Quad



Stepped

Optional architectural steel bands are available for Square, Round and Rectangular columns. The Location and thickness of the steel bands on the columns can be specified allowing you to further customize your shelter design.

Cupolas

A variety of cupolas are available for most shelters, in both wood and steel. The size is scaled to fit the shelter you select. Wood cupolas are available in Pine, Western Red Cedar or Redwood. Steel cupola roof colors will match your shelter's metal roof.



Model CAS-8
All-Steel Eight Sides



Model CW-8
Wood Eight Sides
with Copper Cap



Model CAS-6
All-Steel Six Sides

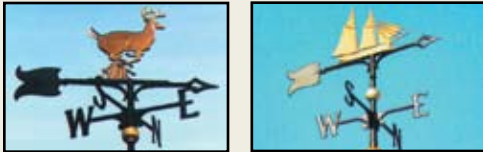


Model CW-6
Wood Six Sides with
Copper Cap



Model CAS-4
All-Steel Four Sides

Weather vanes



Handcast aluminum weather vanes with satin black oven-cured enamel finish are 30" high. Ornaments are pewter or gold bronze finish.

Choose from these styles:

Deer, Sailboat, Horse, Country Doctor, Duck, Pheasant, Eagle, Retriever and Rooster.

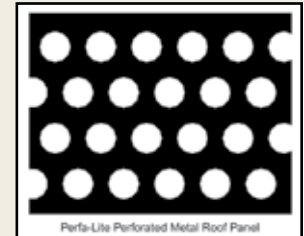
Perfa-Lite Perforated Metal Roofing



Perfa-Lite perforated metal roofing on a Charlotte Performance Shelter.

Perfa-Lite is an all-new alternative to fabric roofing. Perfa-Lite blocks up to 44% of harmful UV rays consistently throughout the life of the shelter while allowing plenty of light to shine through for a

brighter more pleasant outdoor experience. Perfa-Lite utilizes hot rolled steel perforated panels with 3/8" holes at 9/16" staggered centers (custom sizes are available) which feature the Superior "Baked-On" Electro Finish over an E-coat Primer. Superior Electro Finish is a two component, corrosion resistant, electro-statically applied, oven cured to 400 degrees coating system which combines the properties of two high performance systems: Epoxy and Polyurethane. Standard colors are Tan, Forest Green, Black and Brown. Custom colors are available upon provision of an RAL number. E-Coat Primer is a highly durable epoxy finish that provides superior salt spray (500 hrs+ exposure), humidity (humidity resistance is greater than 500 hrs minimum) and corrosion resistance. Perfa-Lite's incredibly durable steel panels do not need to be taken down with the change of seasons, require no maintenance and are vandal-proof.



"Metal Over Wood" Metal Roof Colors

Superior "Baked-On" Electro Finish Steel Frame Colors

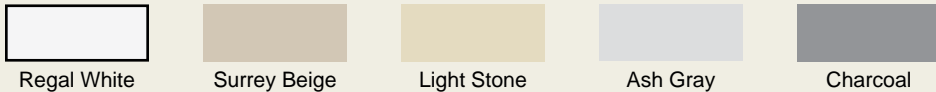
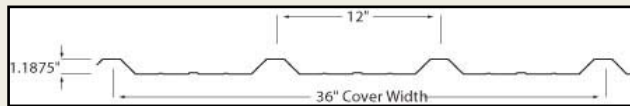


Adobe Tan Forest Green Black Brown

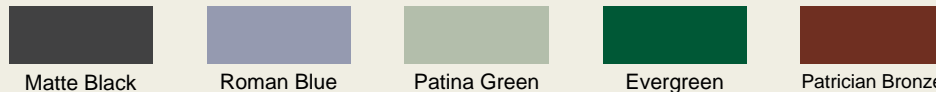
Select a frame finish above or provide us with an RAL # to create a custom color (at an upcharge).

"All-Steel" Metal Roof Colors

For use on All-Steel Shelters
Multi-Rib Profile Standard



Regal White Surrey Beige Light Stone Ash Gray Charcoal



Matte Black Roman Blue Patina Green Evergreen Patrician Bronze



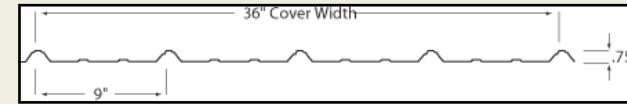
Autumn Red Tudor Brown Galvalume Plus Classic Copper Regal Blue



Brandywine Teal Brite Red Hartford Green

Stocked Premium Colors. Additional Cost Will Apply. Contact your SII Structures Sales Representative for Details.

Only for use as an overlay on shelters with Tongue & Groove Decking Substrate
Max-Rib Profile Standard



Regal White Roman Blue Clay Ivory



Surrey Beige Patrician Bronze Ash Gray Light Stone



Autumn Red Matte Black Tudor Brown Charcoal



Terratone Evergreen Galvalume Plus



Brandywine Hartford Green

Additional Cost Will Apply
for Deep Tone Colors.

* Actual colors may vary slightly.

Before you place an order, please request an actual color sample from SII Structures

* All Products feature a 25 year warranty except Brite Red.

* Standing seam upgrade available at additional cost.

Limited Shelter Warranty

1. SII Structures warrants to the original purchaser of its structures that it will furnish materials free from manufacturing defects for a period of five (5) years from the date of invoice with the following terms and conditions.

2. This warranty is in effect only if the structure has been assembled and installed strictly in accordance with SII Structures setup instructions and good construction practices, and has been subjected only to normal use and exposure.

3. Abnormal conditions are specifically excluded from coverage under this warranty.

4. Contingent liability is specifically

excluded. SII Structures has the option to repair or replace any defect in materials.

5. The owner shall notify SII Structures to arrange for an inspection within thirty (30) days after discovery of any defect under this warranty, and before any alteration or repair is made or attempted.

6. SII Structures is in no way responsible for damages caused by others, including: vandalism, fire, lightning or acts of God, corrosion caused by moisture, chemicals, air or salt spray, pollution, or infestation by rodents or other vermin.

7. This limited warranty shall be null and void if the owner makes any alterations in design.

8. SII Structures shall not be responsible for insurance standards or code compliance changes that may be required in the future.

9. SII Structures shall not be responsible for delays due to missing, stolen, or non-conforming parts. Any rework of non-confirming parts must be authorized by SII Structures prior to the time that the rework is done.

10. Some fitting and field cutting of parts will be required, and will not be subject to back charges or cause for rejection.

11. In the unlikely event of failure, SII Structures reserves the right to alter the design, color, or contributing factors to

rectify the condition and help prevent any further reoccurrence(s).

12. SII Structures specifically excludes any implied warranty of merchantability, of fitness, or of purpose, and there are no warranties, which extend beyond the description of the face hereof.

13 Under no circumstances will SII Structures be responsible for any consequential or incidental damages due to breach of warranty, and such damages are specifically excluded from this warranty.

14. Pre-finished metal roof surfaces, performance thereof shall be the responsibility of the metal finisher. SII Structures assumes or implies no warranties as to finish durability.

15. The structure's steel frame finish (unless specifically noted) is an industrial application of a red oxide rust inhibitive primer and finish coated with an industrial grade gloss or flat enamel finish. The structure may require field painting in the future to help prevent corrosion. Frequency of field painting will depend on (1) the severity of your weather conditions, (2) your storage procedures used before installation, and (3) the care taken by the installer so as not to scrape or scratch finish during installation. SII Structures assumes no responsibility for the finish paint and maintenance of finish paint applied by the contractor in the field.

16. Any Questions? Please contact us by mail at the address on the back cover of this booklet or by phone: 800-356-4727.

Terms & Conditions

Specifications: Specification information is available upon request for all of our shelters and site furnishings. Standard design loads on shelters are between 20 lbs. and 45 lbs. per square foot live load, with 90 to 140 miles per hour wind load. If engineer's sealed drawings and calculations are required on shelter plans, please call the factory for cost estimates since fees vary widely by type of shelter and area of country. Shop drawings are available at the discretion of SII Structures management. Product specifications in this literature were correct at the time of publication; however, SII Structures reserves the right to change specifications at any time to reflect product improvement.

Custom Designs: We welcome the opportunity to develop specific products and specifications to meet your custom design requirements. Do not hesitate to call since some inquiries only involve minor modifications. Occasionally, new designs require extensive investigation and will require a pre-paid design and an engineering fee. However, upon receipt and shipment of the order, the fee will be offset in the prices of the approved new product.

fee will be offset in the prices of the approved new product.

Prices: Prices are effective as of the date of this literature, and are F.O.B. Carrollton, Georgia. Freight weights shown are approximate and may vary. Freight is calculated separately, and not included in the pricing. All quotations are firm for 60 days, after which, SII Structures reserves the right to adjust pricing and freight costs to reflect market fluctuations. Applicable taxes are added to invoices unless a tax exempt certificate is provided with order. Prices are subject to change without notice.

Terms: Payment in full is required in 30 days after delivery. These net 30-day terms are extended to established customers and customers who can provide documentation of credit worthiness. If documentation of credit worthiness cannot be provided, payment in full must accompany the order. A service charge of 15% per month will be assessed on the balance of all accounts over 30 days old. No retainages are accepted.

Delivery: Depending on the size of the shelter to be delivered, either a common carrier or private carrier will be used. Whenever possible, shelters will be delivered to the job site. Detailed address and directions must accompany the order. SII Structures and their carriers shall have full authority to stop shipment at the point nearest the job site where road conditions or other hazards do not allow the carrier to safely reach the job site. Transporting of the material from this point on will be the responsibility of the buyer. The carrier's decision in this situation will be final. All freight charges are added to the invoice unless collect shipment arrangements are made when ordering. Time of delivery can vary. SII Structures will make every possible effort to deliver within the predetermined time period (usually 4-8 weeks or sooner after receipt of design approval). Due to the nature of our product, unforeseen delays production and/or delivery are possible. SII Structures will not honor or be held accountable for liquidated damage charges of any kind whatsoever.

Receipt of Product: Unloading of the product is the buyer's responsibility. In

most cases, a forklift truck is required by and is the responsibility of the buyer for unloading. Buyer or authorized agent must inspect shipment at time of arrival and verify it with the bill of lading. The bill of lading mailed to you at the time of shipment is our receipt from the carrier. We are therefore released of all responsibility of loss or damage in transit. Damages or shortages shall be noted on the delivery receipt and shall be reported to SII Structures immediately by phone or in writing. Failure to report shortages or damages within two business days of receiving product shall be deemed full and complete acceptance of materials as delivered and will result in a minimum of 1/2 up to and including 100% of replacement cost including shipping.

Material Storage: It is the sole responsibility of the buyer to provide for protection of the material after arrival at destination. Storage of wood components and other materials must be in a dry place out of the sun and other elements. Exposure to the sun, rain and other elements can cause warping, staining and other damage. Temporarily stored materials should be placed on blocks well off the ground and

separated to allow air circulation around each member. Moisture resistance covers should be used on top and bottom material stacks.

Installation and Assembly: Detailed setup and assembly instructions are included in each shipment along with the hardware. To facilitate the owner's planning of desired site and concrete work, and shelter layouts and installation, setup instructions are sent certified mail after receipt of order. Some fitting and cutting of parts may be required because of field conditions and will not be reason for rejection or back charges. Touch-up and finish painting and staining shall be the responsibility of the installer. SII Structures assumes no responsibility for the condition of factory-applied finishes damaged or altered by installation or storage procedures. No corrections or alterations are to be made to our products without permission. Back charges must be pre-approved before any product corrections are performed.

Cancellations and Returns: May be made only with the consent of SII Structures and any and all costs incurred from date of order are subject to charge. A 15% handling charge, in addition to return freight charges, is made on return of products ordered in error. Custom products and Pre-cut Metal Roofs are non-returnable.